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# ALL ABOUT TAPES



# PP Hot Melt 28my HT HM 706

TECHNICAL DATA SHEET

#### **DESCRIPTION:**

Hot melt based high adhesion synthetic rubber tape. Carrier BOPP 28mic film suitable for manual as well as automatic carton sealing line packaging applications.

## **APPLICATIONS:**

- High tack adhesive for enhanced initial tack, and shear properties.
- Top line initial tack proves suitable for recycled cartons.
- Manual carton sealing.
- Automatic lines cartons sealing even of light cartons, due to easiness of unwinding and high initial tack.
- · Adhesion on uneven surfaces due to excellent adhesive power.
- Suitable for all sorts of packaging applications.

# **PROPERTIES:**

- Increased initial tack
- Moisture compatible after application
- Instant adhesion
- Resistant to temperature changes
- · Longevity of application

# **NOMINAL VALUES:**

#### Backing

Biaxially Oriented Polypropylene (BOPP)

#### Adhesive

Hot Melt (Solvent-free)

# Tensile Strength MD

 $140 \pm 30 (N/mm2)$ 

TM 5004 by Afera

# Elongation at Break MD

140 ± 30 (%)

TM 5004 by Afera

## Adhesion to Steel

 $12 \pm 2$  (N/25mm)

TM 5001 by Afera

#### Shear to Steel

Over 200 (h, 25mm x 25mm on stainless steel, 23°C)

TM 5012 by Afera

# Rolling Ball Task

Under I0 (cm)

PSTC-6 (PSTC)

# Film thickness

 $28 \pm I(mic)$ 

Film Colors Transparent 🛮

Adhesive Color Transparent ✓ Brown ■ White □